

FRIANYL® A3 W V2

FRIANYL®

Suitable for any field of application, this grade offers good mechanical performance, high productivity, easy processability for an aesthetically brilliant result.

Product information

Resin Identification	PA66	ISO 1043
Part Marking Code	>PA66<	ISO 11469

Rheological properties

Moulding shrinkage range, parallel	1.5 - 1.9 %	ISO 294-4, 2577
Moulding shrinkage range, normal	1.5 - 1.9 %	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	3300 / 1100	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	88 / 50	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	5.5 / 50	%	ISO 527-1/-2
Charpy impact strength, 23°C	>50 / >80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	3 / 8	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.37 / 0.45 ^[C]		
[C]: Calculated			

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	80 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	195 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Burning Behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2.4 / *	%	Sim. to ISO 62
Water absorption, 2mm	8.5 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.1 %
Melt Temperature Optimum	280 °C
Min. melt temperature	270 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C

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Min. mould temperature	60 °C
Max. mould temperature	90 °C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Additives	Non-halogenated/Red phosphorous free flame retardant
Special characteristics	Flame retardant, Heat stabilised or stable to heat, High Flow